SunModo PV Rack Mounting System
UL2703 Compliant
Please read carefully before installing
Product is tested to and recognized to UL 2703 standards for safety grounding and bonding equipment and meets UL 1703 fire standards.

SunModo PV Rack Mount System can be used to mount photovoltaic (PV) panels in a wide variety of locations. All installations shall be in accordance with NEC requirements in the USA. The self-bonding system is for use with PV modules that have a maximum series fuse rating of 30A. Mechanical design loads per UL 2703: Downward Pressure: 33.42 psf (1600.2 Pa), Upward Pressure: 33.42 psf (1600.2 Pa), Down-Slope: 5 psf (239.4 Pa). Mechanical test loads per LTR AE 2012: Downward Pressure: 50.125 psf (2400 Pa), Upward Pressure: 50.125 psf (2400 Pa).

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Installer Responsibility:

Before ordering and installing materials, all system layout dimensions should be confirmed by field measurements. SunModo reserves the right to alter, without notice, any details, proposals or plans. Any inquiries that you may have concerning installation of the PV system should be directed to your SunModo Sales representative. Consult SunModo Sales for any information not contained in this manual. This manual is intended to be used as a guide when installing SunModo’s EZ Roof Mount System on pitched roofs. It is the responsibility of the installer to ensure the safe installation of this product as outline herein.

- Installer shall employ only SunModo products detail herein. The use of non SunModo components can void the warranty and cancel the letters of UL compliance.
- Installer shall guarantee that screws and anchors have adequate pullout strength and shear capacities.
- Installer shall adhere to the torque values specified in this Instruction Manual.
- Installer shall use anti-seize compound, such as Permatex anti-seize, lubricant is recommended for all threaded parts.
- Installer is responsible to install solar panels over a Fire Resistant roof covering rated for the application.
- Installer is responsible to determine that the roof, its rafters, connections, and other architectural support components can sustain the array under all code level loading conditions.
- Installer shall adhere to all relevant local or national building codes. This takes account of those that supplant this document’s requirements.
- Installer shall guarantee the safe placement of all electrical details of the PV array.
- Installer shall comply with all applicable local, state and national building codes, including periodic re-inspection of the installation for loose components, loose fasteners and any corrosion, such that if found, the affected components are to be immediately replaced.
- Installer to ensure the structural support members or footings for mounting the array can withstand all code loading conditions. Consult with licensed professional engineer for the appropriate loading conditions.
- Installer to follow all regional safety requirements during installation.
- This racking system may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions.
- Installer shall ensure bare copper grounding wire does not contact aluminum and zinc-plated steel components to prevent risk of galvanic corrosion.
- If loose components or loose fasteners are found during periodic inspection, re-tighten immediately. If corrosion is found, replace affected components immediately.

Safety:

Review relevant OSHA and other safety standards before following these instructions. The installation of solar PV systems is a dangerous procedure and should be supervised by trained and experienced personnel.

It is not possible for SunModo to be aware of all the possible job site situations that could cause an unsafe condition to exist. The installer of the roof system is responsible for reading these instructions and determining the safest way to install the roof system. These instructions are provided only as a guide to show a knowledgeable, trained erector the correct part placement one to another. If following any of the installation steps would endanger a worker, the erector should stop work and decide upon a corrective action. Provide required safety railing, netting, or safety lines for crew members working on the roof.

Specifications:

EZ Roof Mount K10068 is certified for International Building Code and International Residential Codes (IRC) by IAPMO. Evaluation Report is 0248, structural test per EC002-2011 and rain test per UL 441-96.
The image contains a table that lists lag pull-out capacities for various types of lumber. The table includes columns for specific gravity, 5/16" shaft per 1" thread depth, and 5/16" shaft per 2-1/2" thread depth. The sources for the table are cited as American Wood Council, NDS 2005, Table 11.2 A, 11.3.2 A. The text also includes notes about the test data and requirements for embedment in structural roof members.
SunModo Self-Bonding System
SunModo developed a proprietary grounding and bonding system that is built into the mounting hardware for the rails, clamps and splices. We provide further grounding through all of the SunBeam racking components including the Pipe Caps, Beams, Posts and Post Base Plates. All hardware meet UL 2703 Grounding and Fire Standards tested by ETL.

The basis of the system is our patented stainless steel floating grounding pin which is designed to be captive in the mounting components and provides a bonding path from the PV panel frames to the rails and rail splices, and finally to the ground lug. The self-grounding and bonding system is for use with PV modules that have a maximum series fuse rating of 30A. The maximum number of PV modules is limited by the system voltage, so if a system has multiple inverters, the SunModo racking system can theoretically go on forever.

Finally, we have added a spring and a threadlocker to our Mid Clamp assemblies. The spring keeps the Mid Clamp in the open position ready to receive the solar module. The threadlocker is a light bonding agent allowing the T-Bolt engagement into the Rail when the Collar Nut is turned from above. The threadlocker has the added benefit of being an anti-seize agent for stainless steel hardware in the area where it is applied. For additional anti-seize protection refer to the ‘Tools Required for Installation’ section of this document.

Similarly, the rail splices the grounding pins, eliminating the need for extra bonding components.
EZ Roof Mount System Components
Primary Materials

EZ Roof Mount Kit includes:
- Flashing
- L-Foot
- Roof Shoe and Gasket
- 4" Lag Bolt
- AL Hex Cap
- 3/8" Flange Nut and Bolt

K10068-XXX
EZ Roof Mount with L-Foot
(-001 as shown)

EZ Roof Mount Standoff Kit:
- Flashing
- L-Foot
- Roof Shoe and Gasket
- 4" Lag Bolt
- AL Hex Cap
- 3/8" Flange Nut and Bolt
- Standoff: 2" shown

K10070-XXX
EZ Roof Mount with Standoff
(Standoff heights: 2", 3", 5" and 7")

EZ Metal Roof Mount Kit includes:
- L-Foot
- Metal Roof Shoe and Gasket
- 4" Lag Bolt
- AL Hex Cap
- 3/8" Flange Nut and Bolt

K10082-001
EZ Metal Roof Mount with L-Foot
(as shown)

K20082-002
EZ Metal Roof Mount with L-Tall Foot

Both are available in black
(-BK1 or BK2)

EZ Metal Roof Mount Standoff Kit:
- L-Foot
- Roof Shoe and Gasket
- 4" Lag Bolt
- AL Hex Cap
- 3/8" Flange Nut and Bolt
- Standoff: 2" shown

K10064-XXX
EZ Metal Roof Mount with Standoff
(Standoff heights: 2", 3", 5" and 7")
Aluminum Flashings are offered in two sizes: 10''X12.5'' and 18''X18''. Available in clear, black and brown anodize.

Aluminum L-Foot is offered in clear, black and brown.

AL Hex Cap
Available in clear and black

Aluminum Shoe is provided with EPDM Sealing Washer installed.

Aluminum Shoe (for metal roofs) is provided with EPDM Sealing Washer installed.

5/16 Stainless Steel Lag Bolts are available lengths: 3.5'', 4'', 4.5'' and 5''

OMG XHD (Extra Heavy Duty) #15 Roofing Fastener

OMG 1/4 X 3'' Decking Screw XHD003B #15X3
Aluminum L-Foot available in clear and black.

K10066-XXX
Standard L-Foot Kit

K10096-XXX
Tall L-Foot Kit

(3/8” Flange Nut and Bolt included)

Aluminum Standoff heights: 2”, 3”, 5” and 7”
(part of EZ Roof Kit K10070-XXX)

A20049-XXX
Standoff (multiple lengths)

Helio Rails: Features both 1/4” and 3/8” side slots, and 1/4” top slot for clamping PV panels.
Available in 84”, 124”, 164” and 206” lengths. Last 3 digits denote rail length. 4 stock sizes in clear and black.

A20144-XXX (Clear)
A20144-XXX-BK (Black)
HR250 (Standard Rail)

A20145-XXX (Clear)
A20145-XXX-BK (Black)
HR350 (Heavy Rail)

A20146-XXX (Clear)
A20146-XXX-BK (Black)
HR500 (Super Rail)

Metal Rail End Caps available for Helio Standard and Heavy rails (optional)

A20284-001
A20284-BK1 (Black)
HR250 (Helio Standard)

A20285-001
HR350 (Helio Heavy)

A20263-001
HR500 (Helio Super)

3/8” Slot Rail Splice Kit with 2X 3/8-16 hex bolts and flange nuts with integral grounding.

May be repositioned until torqued to final value.

K10178-001
HR250/HR350 3/8” Splice

For single-use only

1/4” Slot Rail Splice Kit with 4X bolts and flange nuts with integral grounding. May be repositioned until torqued to final value.

K10177-001
K10177-BK1
HR250/HR350 1/4” Splice

For single-use only
End Clamp Kit, fits panel height from 30 to 50 mm. For last 3 digits, see table on last page.

K10224-1XX
K10224-1XX-BK

Adjustable End Clamp Kit, fits panel height from 33 to 50 mm.

K10299-001
K10299-BK1

Adjustable End Clamp Kit, fits panel height from 30 to 46 mm.

K10299-002
K10299-BK2

Grounding Mid Clamp Kit fits panel height from 30 to 50 mm. May be repositioned until torqued to final value.

K10180-001
K10180-001-BK
For single-use only

Grounding End Clamp Kit with shared rail adaptor for standard rail; fits panel height from 30 to 50 mm. For last 3 digits, see table on last page. May be repositioned until torqued to final value.

K10183-1XX
K10183-1XX-BK
For single-use only

Grounding Mid Clamp Kit with shared rail adaptor for standard rail; fits panel height from 30 to 50 mm. May be repositioned until torqued to final value.

K10182-001
K10182-001-BK
For single-use only

Grounding Lug Kit with Grounding Spacer and 1/4-20 T-Bolt. May be repositioned until torqued to final value.

K10179-001
For single-use only
HR150 (Open Rail): Features wire management channel and both 1/4” and 3/8” side slots, and 1/4” top slot for clamping PV panels. Available in 124” and 166” lengths. Last 3 digits denote rail length. 4 stock sizes in clear anodized and black.

A20242-XXX (Clear)
A20242-XXX-BK (Black)
HR150 (Open Rail)

1/4” Slot Open Rail Splice Kit with 4X 1/4-20 Bolts and Flange Nuts with integral grounding. *May be repositioned until torqued to final value.*

K10236-001
HR150 Splice Kit
For single-use only

Rail End Cap available for HR150 rails (optional)

A20250-001 (Clear)
A20250-BK1 (Black)
HR150 Rail End Cover

The HR150 family of products are shown assembled above. Two HR150 Rails are spliced together with an HR150 Rail Splice. PV electrical wires are shown routed in the channels of the HR150 Rails, retained with two HR150 Channel Clips snapped into place.
# List of Compliant PV Modules

## UL 2703 Qualified Modules for use with SunModo PV Racking Systems

<table>
<thead>
<tr>
<th>Module Manufacturer</th>
<th>Model Numbers</th>
</tr>
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<tr>
<td>ET Solar</td>
<td>ET-P672300WW, ET-P672305WW, ET-P672310WW, ET-P672315WW</td>
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<td>Hansol</td>
<td>HS300SE-V01, HS305SE-V01, HS310SE-V01, HS315SE-V01, HS320SE-V01, HS325SE-V01, HS330SE-V01, HS335SE-V01, HS340SE-V01</td>
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<td>Hareon</td>
<td>HR-280P-24/Ba, HR-285P-24/Ba, HR-290P-24/Ba, HR-295P-24/Ba, HR-300P-24/Ba, HR-305P-24/Ba, HR-310P-24/Ba</td>
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<td>Itek Energy</td>
<td>IT250HE, IT255HE, IT260HE, IT265HE, IT270HE, IT275HE, IT280HE, IT285HE, IT290HE, IT295HE, IT300HE, IT305HE, IT310HE, IT315HE, IT320HE, IT325HE, IT330HE, IT335HE, IT340HE, IT345HE, IT350HE, IT355HE, IT360HE, IT365HE, IT370HE</td>
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<tr>
<td>Company</td>
<td>Models</td>
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<td>------------------------------------------------------------------------------------------</td>
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<tr>
<td>JA Solar</td>
<td>JAM60D00-300/BP, JAM60D00-305/BP, JAM60D00-310/BP, JAM60D00-315/BP, JAM60D00-320/BP, JAM72D00-355/BP, JAM72D00-360/BP, JAM72D00-365/BP, JAM72D00-370/BP, JAM72D00-375/BP, JAM72S09-375/PR, JAM72S09-380/PR, JAM72S09-385/PR, JAM72S09-390/PR, JAM72S09-395/PR, JAM72S10-390/PR, JAM72S10-395/PR, JAM72S10-400/PR, JAM72S10-405/PR, JAM72S10-410/PR, JAM72S01-365/PR, JAM72S01-370/PR, JAM72S01-375/PR, JAM72S01-380/PR, JAM72S01-385/PR, JAP6 72-280/3BB, JAP6 72-285/3BB, JAP6 72-290/3BB, JAP6 72-295/3BB, JAP6 72-300/3BB, JAP6 72-305/3BB, JAP6 72-310/3BB, JAP6 72-315/3BB, JAP6 72-320/3BB</td>
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<td>Kyocera</td>
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<td>LONGi</td>
<td>LR6-60PE-BOW-310W, LR6-60HPH-BOB-310W, LR672HPH-SOW-380W</td>
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<td>Mitsubishi</td>
<td>PV-MLE270HD, PV-MLE275HD, PV-MLE280HD</td>
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<td>Panasonic</td>
<td>VBHN325SA16, VBHN330SA16</td>
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<td>REC Solar</td>
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<td>Sanyo</td>
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<td>Seraphim</td>
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<td>275-6MB-DG, SRP-280-6MB-DG, SRP-285-6MB-DG, SRP-290-6MB-DG, SRP-295-</td>
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<td>SolarWorld</td>
<td>Sunmodule SW series:</td>
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<td>(V2.5 frame)</td>
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<td>260 mono, SW 265 mono, SW 270 mono</td>
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<td>Sunmodule Plus series:</td>
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<td>Sunmodule Protect 275W mono, Sunmodule Protect 270W mono, Sunmodule</td>
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<td>Protect 265W mono, Sunmodule SW 245 - 255 poly / Pro-Series</td>
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<td>Sunmodule Pro-Series:</td>
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<td>335-COM, SPR-P17-340-COM, SPR-P17-345-COM, SPR-P17-350-COM, SPR-P17-</td>
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<tr>
<td>SUNMOD®</td>
<td>EZ Pitched Roof System</td>
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<td>Trina</td>
<td>TSM-225 PC/PA05, TSM-230 PC/PA05, TSM-235 PC/PA05, TSM-240 PC/PA05, TSM-245 PC/PA05</td>
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<td>Yingli</td>
<td>YL230P-29b, YL235P-29b, YL240P-29b, YL245P-29b</td>
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Fault Current Path Diagram

Items are listed in the fault current path in order from the PV Panel to the Grounding Lug:
1. PV Panel
2. Grounding Mid Clamp Kit
3. Helio Rail HR150, HR250, HR350 and/or HR500
4. Grounding Lug

Fault Current Path
Tools Required for Installation

Electric Drill or Impact Driver.  
*Note that the use of an impact driver is strongly discouraged for all stainless nut and bolt hardware.*

Roofing Bar

Drill Bit for lag bolts, pilot hole 7/32” diameter for 5/16” lag bolt

3/8” Socket wrench

Sockets for 3/8” drive sockets, 7/16”, 1/2”, 9/16” and 1-1/16”

Torque Wrench 3/8” drive, 0 to 35 ft. lbs.

Anti-seize compound (Permatex 80071 or equivalent).

Caulk gun and silicon sealant
- ChemLink M1 (or equivalent) for wood and composite roofs.
- ChemLink DuraLink (or equivalent) for metal roofs.
Torque Values for Pitched Roof System
These values must be adhered to, both for mechanical strength and to insure the performance of the integral grounding and bonding features. It is required that a torque wrench be used to measure the bolt torque during final assembly, and it is recommended that anti-seize compound be applied to the screw threads.

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Torque lbs.</th>
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<tbody>
<tr>
<td>1/4-20 Bolts and Hex Flange Nut</td>
<td>7.5 ft. lbs.</td>
</tr>
<tr>
<td>1/4-20 Ground Lug, Flange Nut with 7/16 Hex Head</td>
<td>7.5 ft. lbs.</td>
</tr>
<tr>
<td>1/4-20 Ground Lug, Setscrew with 1/8 Allen drive.</td>
<td>4.2 ft. lbs. (50 in. lbs.)</td>
</tr>
<tr>
<td>1/4-20 Mid or End Clamp, Female Standoff with 7/16” Hex Head Collar Nut</td>
<td>7.5 ft. lbs.</td>
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<tr>
<td>5/16 Lag Bolts</td>
<td>25 ft. lbs.</td>
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<tr>
<td>3/8-16 Bolts and Hex Flange Nuts</td>
<td>15 ft. lbs.</td>
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<tr>
<td>3/8-16 T-Bolts and Hex Flange Nuts</td>
<td>15 ft. lbs.</td>
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<tr>
<td>1-1/16” Hex Cap</td>
<td>15 ft. lbs.</td>
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Flashing Placement:

- Best Position
  - No shingle cutting required

Acceptable Position
- If cutting the shingle or repositioning the flashing proves to be impractical, we recommend applying sealant under the overhanging edge of the Flashing to prevent debris from accumulating on the shingle.

Sealant Application:

- Bead of sealant over the Flashing and under the shingle
- Bead of sealant on each side under the Flashing
Installation Instructions:

**EZ Roof Mount Kit K10068-XXX**

1. From the marked location, move down the roof 2-1/4" from the bottom of the shingle, and drill the pilot hole for the Lag Bolt with a 7/32" drill bit. For maximum strength, the hole should not be more than 3" in depth, and a drill stop may be used to insure this.

2. Clean sawdust, and fill hole with sealant, such as Chem-link M1 for wood and composite roofs, or ChemLink DuraLink for metal roofs. Install AL Shoe to roof by using 5/16" Lag Bolt. Tighten to 25 ft. lbs. torque.

3. Make sure the Sealing Washer is positioned correctly on the threaded shank of the AL Shoe. Use roofer bar to lift roof shingle, slide the flashing under shingle, and insert the Flashing on threaded shank as shown. For additional waterproofing apply beads of sealant as shown.

4. Insert L-Foot to AL Shoe on top of Flashing. Place AL Hex Cap on Shoe, and lightly hand tighten Hex Cap.

5. Install AL Rail to L-Foot to the specific orientation. Then, tighten 3/8" Flange Nut to 15 ft-lbs. and Hex Cap to 15 ft-lbs. torque.
Installation Instructions:

**EZ Roof Mounting Standoff Kit K10070-XXX**

Mount the AL Shoe using steps 1-3 (shown above).

A. Place AL Standoff on AL Shoe threads and tighten by hand, then by wrench. Use 15 ft.-lbf. nominal torque.

B. Using the 3/8” Flange Bolt (supplied with AL L-Foot) attach to the top of the Standoff.

C. Install AL Rail to L-Foot to the specific orientation. Then, tighten 3/8” Flange Nut to 15 ft-lbs. and Hex Cap to 15 ft-lbs. torque.

Installation Instructions:

**EZ Roof Mount with C-Bracket Kit K12005-001**

Mount the C-Bracket using steps 1-3 (shown above).

D. Mount the C-Bracket instead of an L-Foot, using the Hex Nut. The C-Bracket can be used to mount a variety of rails and other rooftop equipment.
Optional Mounting Instructions:

**EZ Roof Mount Kit K10068-B20**

1. From the desired location, move down the roof 2-1/4” from the bottom of the shingle, and locate the EZ Roof Mount AL Shoe center. The AL Shoe will be used as a template to locate the 4 screws.

2. Place a bead of Chem-link M1 for wood and composite roofs along the length of the screw four (4) 1/4” X 3” self-drilling Decking Screws. Mount the AL Shoe to the roof through the shingles using the four Decking Screws. The screws will penetrate the roof sheathing and should protrude through the sheathing at least 1/2”. Maximum pullout strength requires that the threads extend below the sheathing.

3. Make sure the Sealing Washer is positioned correctly on the threaded shank of the AL Shoe. Use roofer bar to lift roof shingle, slide the flashing under shingle, and insert the Flashing on threaded shank as shown. For additional waterproofing apply beads of sealant as shown.

4. Insert L-Foot to AL Shoe on top of Flashing. Place AL Hex Cap on Shoe, and lightly hand tighten Hex Cap.

5. Install AL Rail to L-Foot to the specific orientation. Then, tighten 3/8” Flange Nut to 15 ft-lbs. and Hex Cap to 15 ft-lbs. torque.

**Warning:** The self-drilling decking screw mount option is only suitable for roofs less than 5/12 pitch and should only be used with a direct L-Foot attachment.

**Avertissement:** L’option de montage à vis à plate-forme auto-perçage ne convient que pour des toits de moins de 5/12 et ne doit être utilisée qu’avec une fixation L-Foot directe.
Installation Instructions:

**EZ Metal Roof Mount Kit K20051-XXX**

1. From the marked location drill the pilot hole for the Lag Bolt with a 7/32” drill bit. For maximum strength, the hole should not be more than 3” in depth, and a drill stop may be used to insure this.

2. To ensure a strong and water tight seal, wipe away excess grease or debris from the mounting location. Fill pilot hole with sealant, such as ChemLink DuraLink for metal roofs. Install AL Shoe to Metal Roof by using 5/16” Lag Bolt. Tighten to 25 ft. lbs. torque.

3. Install L-Foot to AL Shoe and lightly hand tighten Hex Cap.

4. Install AL Rail to L-Foot to the specific orientation. Then, tighten 3/8” Flange Nut to 15 ft-lbs. and Hex Cap to 15 ft-lbs. torque.
Installation Instructions:

**EZ Metal Roof Mounting Standoff Kit K10064-XXX**

Mount the AL Shoe using steps 1 and 2 (shown above).

A. Place AL Standoff on AL Shoe threads and tighten by hand, then by wrench. Use 15 ft-lbs. nominal torque.

B. Using the 3/8” Flange Bolt (supplied with AL L-Foot) attach to the top of the Standoff.

C. Install AL Rail to L-Foot to the specific orientation. Then, tighten 3/8” Flange Nut to 15 ft-lbs. and Hex Cap to 15 ft-lbs. torque.

Installation Instructions:

**EZ Metal Roof Mount with C-Bracket A22001-001**

Mount the C-Bracket using steps 1 and 2 (shown above).

D. Mount the C-Bracket instead of an L-Foot, using the Hex Nut. The C-Bracket can be used to mount a variety of rails and other Metal Rooftop equipment.
Portrait Panel Configuration:
With a full range of components the Pitch Roof System can be configured in an endless variety of designs. The system is IBC compliant for roof waterproofing tested by IAPMO, UL 1703 compliant for Class-A Fire Rated for Type 1 and 2 PV Modules and UL 2703 compliant for electrical bonding tested by ETL.

Proceed with the mounting of the PV panels using the Mid and End Clamps. Specific mounting instructions are shown in the following sections for portrait mounting.

A typical portrait roof layout features two East-West rails mounted to North-South roof rafters with an L-Foot. Mid Clamps are used between PV panels, they will produce 1/2” spacing between PV panel frames. End Clamps are used to secure PV panels at the ends of a row.
### Minimum Panel Height

Minimum leading edge height to meet a UL1703 PV module fire standard is 3 inches.

![Diagram showing minimum panel height](image)

3 inch minimum from bottom of PV module frame to the roof covering

### End Clamp Attachment

There must be a minimum of 1.5 inches of Rail extending beyond the PV panel frame.

Clamp the PV panel frame by inserting the T-Bolt into the Rail slot. Position the End Clamp firmly against the PV panel frame and secure using the 1/4-20 Collar Bolt. Using a 7/16” socket, torque to 7.5 ft. lbs.

Note: When two or more PV panels are installed grounding via the End Clamp is optional. For a single panel configuration (shown), insert the T-Bolt into a T-Bolt Holder for grounding the panel to the Rails.

![Diagram showing end clamp attachment](image)

### Mid Clamp Attachment

Insert the T-Bolt in the Rail slot and turn clockwise 90° to engage the head into the slot. Insert Grounding T-Bolt Holder to lock T-Bolt in place.

Thread the 1/4-20 Collar Bolt onto the top of the T-Bolt as shown. After positioning the Mid Clamp firmly against the PV panel frame, using a 7/16” socket, tighten to 7.5 ft. lbs.

![Diagram showing mid clamp attachment](image)
Landscape Panel Configuration:
The Pitched Roof System conveniently accommodates landscape configurations to minimize roof time and parts required. The system is IBC compliant for roof waterproofing tested by IAPMO, UL 1703 compliant for Class-A Fire Rated for Type 1 and 2 PV Modules and UL 2703 compliant for electrical bonding tested by ETL.

Proceed with the mounting of the PV panels using the Mid and End Clamps. Specific mounting instructions are shown in the following section for landscape mounting. Mid Clamps are used between PV panels, they will produce 1/2” spacing between PV panel frames. End Clamps are used to secure PV panels at the ends of a row. Note that the PV panels are clamped on the long edges as required by most manufacturers.
**Minimum Panel Height**

Minimum leading edge height to meet a UL1703 PV module fire standard is 3 inches.

3 inch minimum from bottom of PV module frame to the roof covering

**End Clamp Attachment**

End Clamps are used at the ends of a row of PV panels.

Insert the T-Bolt in the Rail slot and turn clockwise 90° to engage the head into the slot. Insert Grounding T-Bolt Holder to lock T-Bolt in place.

Thread the 1/4” Collar Bolt onto the top of the T-Bolt as shown. After positioning the End Clamp firmly against the PV panel frame, using a 7/16” socket, tighten to 7.5 ft. lbs.

**Mid Clamp Attachment**

Insert the T-Bolt in the Rail slot and turn clockwise 90° to engage the head into the slot. Insert Grounding T-Bolt Holder to lock T-Bolt in place.

Thread the 1/4” Collar Bolt onto the top of the T-Bolt as shown. After positioning the Mid Clamp firmly against the PV panel frame, using a 7/16” socket, tighten to 7.5 ft. lbs.
Ground Wire Attachment

The picture shows a grounding lug mounted on one Rail per row of panels, and a #6 solid copper grounding wire connecting the Ground Lugs to the building ground per NEC 690.47.

Ground Lug Installation

One Rail per row of panels should have a Ground Lug for fastening the ground conductor to the array. The Ground Lug is mounted on the top or side of the Rail using a special 1/4” T-Bolt, Grounding Spacer, and Flange Nut. Grounding Lugs K10179-001, and detailed installation document D10003 are available from SunModo separately.

Rail End Covers

Rail End Covers can be attached to the mounting rails as shown.
UL 2703 Label Placement

When requested the UL 2703 Label can be located on the Rail or Rail Splice.

See www.sunmodo.com for current warranty documents and information.

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